



Velleda® 1701
eco^lutions®



Whiteboard marker, low odour, long-lasting

Product main features

Dry-wipe marker for white boards, bullet acrylic tip, Ø 4.95 mm for line width of 1.4 mm, alcohol-based pigmented ink, low-odour for school, office and domestic use on all wipe-clean surfaces, long writing length. Made from 51 % recycled material⁽¹⁾. Made in France.

Body

- Polypropylene
- High-ink capacity body

Cap

Ventilated cap

End plug

In polypropylene

Easy to wipe off all dry wipe surfaces

- In-house manufacture
- Alcohol-based pigmented ink



High-ink capacity filler

- 4.75g of ink

Resistant writing tip

- Diameter 4.95mm
- Line width 1.4mm
- Conical tip
- Polyester tip
- Writes smoothly



Manufacturing Process and controls

In-house manufacture: ink, core, body. Each Velleda 1701 Marker undergoes 81 quality tests on the production line. Checking for presence of ink, the tip and the filler on all products. Additional checks using a statistical or chronological method. Dimension, visual, assembly and strength tests.

Compliance with standards and regulations

Product:

- Inks tested by independent toxicology lab (ASTM D-4236)
- Heavy metal content tested by an external laboratory (EN71-3: 1995, A1:2000, ASTM F 963, 16 CFR 1301, 91/338/EEC)
- Cap complies with safety standard applicable to caps (ISO 11540 / BS 7272-1)
- End cover complies with safety standard applicable to end covers (BS 7272-2)
- Complies with REACH / EC N° 1907/2006

Packaging:

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimised

Environment and social responsibility

Environment:

- ISO 9001 certified factory
- Cardboard, eco-design packaging made from 80%⁽¹⁾ recycled material
- Product made from 51% recycled material⁽¹⁾

Social responsibility:

- Made entirely in our BIC factories in France
- Social audits carried out



Logistics data

Pen:

- Length : 138mm
- Diameter : 21mm
- Weight : 20g

Outer packaging:

- Box of 12, colour-coded: black, blue, red, green.
- Cardboard case x4 mixed colours

⁽¹⁾ % of the total weight of the product, except for the ink system